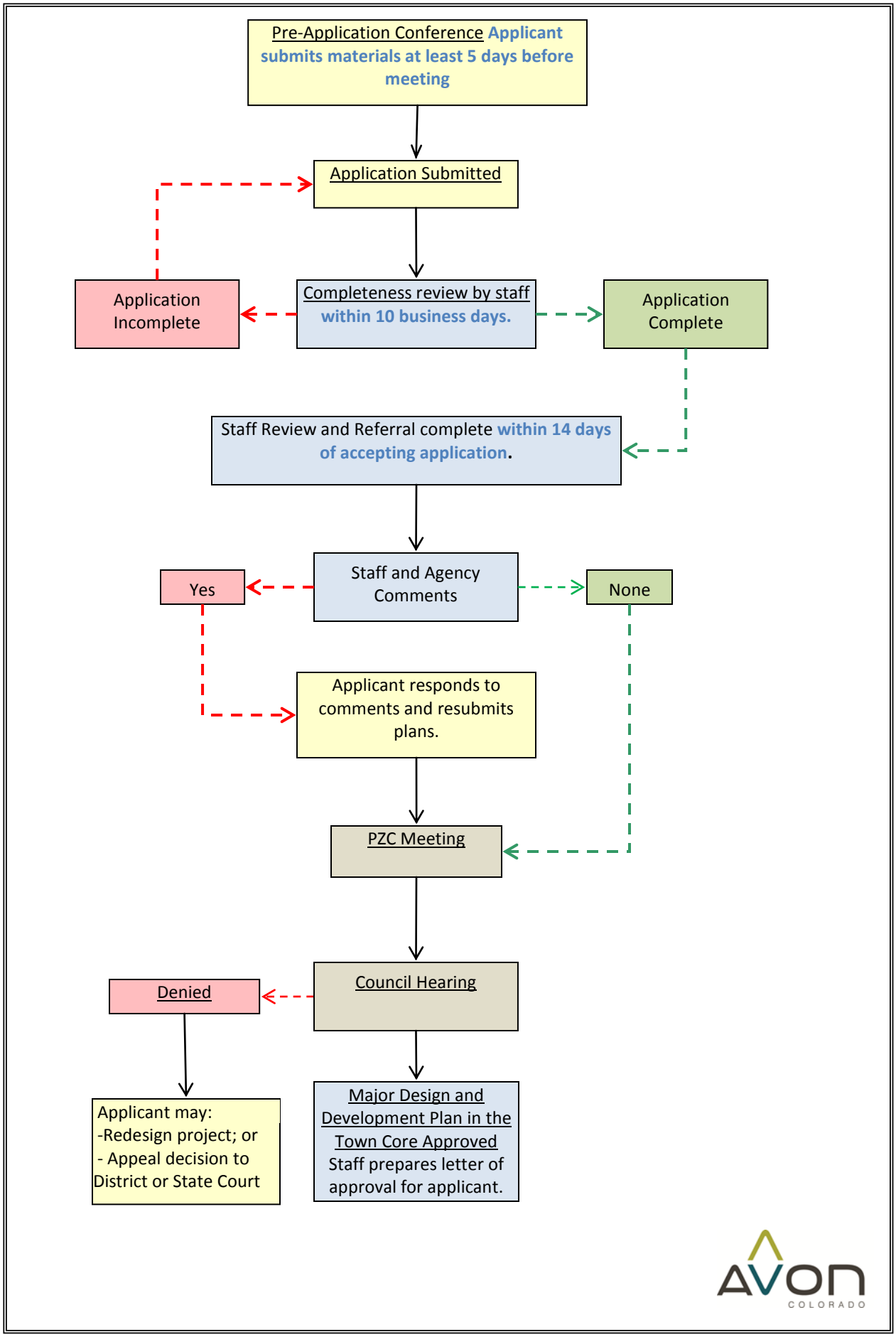MAJOR DESIGN AND DEVELOPMENT REVIEW IN TC PROCESS